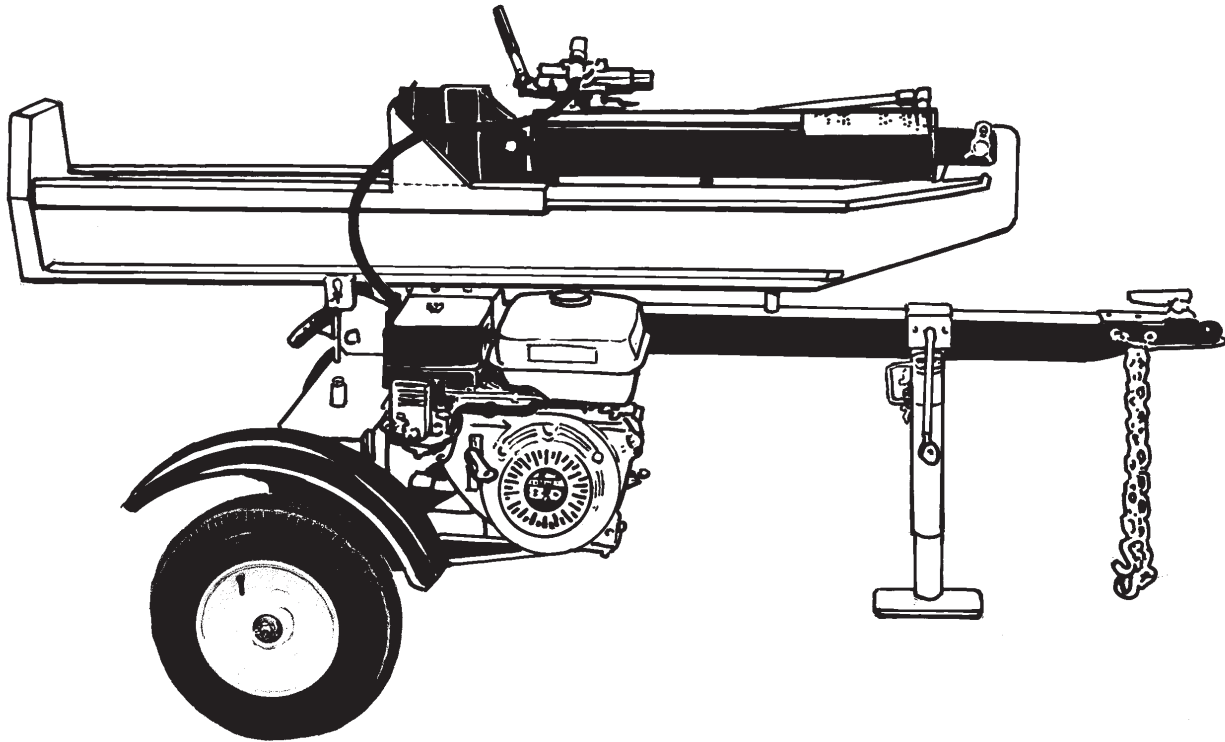




25 TON VERTICAL/HORIZONTAL LOG SPLITTER



MODEL NO. 401116MTA

Owner's Manual

ASSEMBLY & OPERATING INSTRUCTIONS



This safety alert symbol identifies important safety messages in this manual. Failure to follow this important safety information may result in serious injury or death.

Table of Contents

	Page(s)
Important Safety Information.....	1-6
Intended Use	1
Personal Protective Equipment	1
Safety Decals	1-2
General Safety	3
Preparation of the Log	3
Work Area	3
Operation of the Log Splitter	3-4
Repair and Maintenance Safety	4
Hydraulic Safety	5
Fire Prevention	5-6
Towing Safety	6
Assembly Instructions	7
Operating Instructions	7-8
Engine Oil Recommendations	7
Starting Instructions	7
Towing	8
Operation	8
Maintenance.....	9
Parts List	10-11
Parts Breakdown Illustration	12
Notes	13
Specifications	Back Cover



IMPORTANT SAFETY INFORMATION



WARNING: Read and thoroughly understand all instructions and safety information before assembling or operating this log splitter. Failure to do so may cause serious injury or death. Do not allow anyone to operate this log splitter who has not read this manual. As with all power equipment a log splitter can be dangerous if assembled or used improperly. Do not operate this log splitter if you have doubts or questions concerning safe operation. Call our customer service department at 1-800-525-8322 to address these concerns.

Si no entiende ingles, se prefiere que busque alguien que interprete las instrucciones para usted.

INTENDED USE

NEVER use this log splitter for any other purposes than splitting wood. It is designed for this use **only**. Any other use can cause serious injury or death.

PERSONAL PROTECTIVE EQUIPMENT

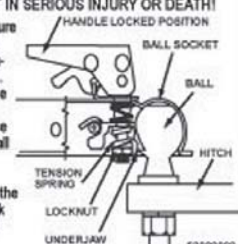


BEFORE operating this log splitter make sure that you wear safety gear such as goggles or safety glasses, steel toed shoes and tight fitting gloves (without loose cuffs or draw strings). Always wear a protective hearing device when operating this log splitter.

NEVER wear loose clothing or jewelry that can be caught by moving parts of the log splitter. Keep clothing and hair away from all moving parts when operating this log splitter.

SAFETY DECALS

Make sure that all safety warning decals are in good condition and readable. Always replace missing or defaced decals. Write us or call 1-800-525-8322 and they will be sent to you at no charge.

<p>WARNING</p> <ul style="list-style-type: none"> • Read Towing instructions in Owners manual. • Never exceed 45 MPH; high speed may cause loss of control. • Do not exceed weight capacity of ball or load limits of coupler. • Always use safety chains when towing. • Always use correct ball size that is stamped on coupler. • Check coupler tightness before towing and after towing 50 miles. • Check coupler and ball for damage before towing. Replace if damaged. • Avoid sharp turns and steep vertical angles when towing to prevent damage to coupler and its components. 	<p>TOWING INSTRUCTIONS FAILURE TO FOLLOW MAY RESULT IN SERIOUS INJURY OR DEATH!</p> <ol style="list-style-type: none"> 1. Before using, adjust coupler locking pressure on ball. Put handle in locked position with ball in coupler. Tighten locknut against tension spring so that coupler is firmly on ball. The proper adjustments allows handle to be released with moderate pressure. 2. Pull up on coupler handle to open and place coupler over ball. When ball is seated in ball socket push down on handle to locked position. 3. Check to make sure the coupler is tight on the ball after towing for 50 miles. Always check for tightness before towing and make sure handle is in locked position. 
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PART NUMBER: 52020000

LOCATION: TOP, FRONT END OF TONGUE



IMPORTANT SAFETY INFORMATION

OPERATOR SAFETY

WARNING



- Read and understand owner's manual thoroughly before operation. Failure to do so may result in serious injury. Manual also available online.
- Only one person should load and operate the log splitter. Keep all others away during operation. Never allow one person to operate the valve while another is positioning the log.
- Always position the log with hands on the sides of the log. Keep hands clear of ends.
- Do not operate log splitter under the influence of alcohol, drugs, or medication.
- Never check for leaks with your hands. High pressure fluid can escape through small holes and cause serious injury which could result in blood poisoning.
- Always stay in the operator zone when operating the log splitter.
- Keep hands, feet and clothing away from power driven parts.
- Do not attempt to step or reach over log splitter.
- Do not add gasoline while the engine is hot or running. Allow all spilled gas to evaporate before using log splitter.
- Always operate outdoors. Exhaust gases contain carbon monoxide. This odorless gas can be deadly when inhaled.

CAUTION

- Always wear safety glasses, safety shoes, and protective hearing devices during operation.
- Always shut off engine when leaving log splitter unattended, even for a short time.
- Always operate log splitter on level, dry, non-slippery surfaces. Keep off slopes.
- Keep work area clear of split wood, debris and other obstacles.
- Always split wood in the direction of the grain.

OPERATING INSTRUCTIONS

1. Read the Owner's manual for complete safety and operation instructions. Manual also available online.
2. Set up the log splitter in a clear, level area. Make sure that the suction port of the tank is always on the lower side of the log splitter.
3. Block the wheels. Lock the log splitter into either horizontal or vertical position.
4. Start the engine, refer to the Owner's manual and the Engine Operating and Maintenance manual.
5. Place a log on the beam against the foot plate. Position the log with hands on the sides. Make sure the log is securely placed against the foot plate and the beam.
6. Depress the valve handle so that the cylinder will drive the wedge/ram into the log.
7. Extend the cylinder until the log splits or to the end of the stroke. If the log has not completely split after the cylinder has reached the end of its extension, retract the cylinder.

Control Valve
 Retract ▲
 ●
 Extend ▼

For Responsive Service
Call 1-800-525-8322

51013200

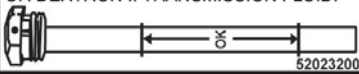
PART NUMBER: 51018900
 LOCATION: TOP OF HYDRAULIC CYLINDER



PART NUMBER: 510105700
 LOCATION: TOP, FORWARD SECTION
 OF HYDRAULIC CYLINDER

NOTICE

KEEP TANK FILLED TO "OK" RANGE ON DIPSTICK. DO NOT FILL BEYOND "OK" RANGE. USE UNIVERSAL HYDRAULIC OIL OR DEXTRON II TRANSMISSION FLUID.



52023200

PART NUMBER: 52023200
 LOCATION: HYDRAULIC TANK
 LOWER TANK, RIGHT CORNER



IMPORTANT SAFETY INFORMATION

GENERAL SAFETY

Failure to follow these instructions may result in serious injury or death.

NEVER allow children or adults lacking proper instructions and understanding to operate this log splitter.

KEEP all people and pets a minimum of 10 feet away from your work area when operating this log splitter. Only the operator is to be near the log splitter during use.

If a helper is assisting in loading logs, **NEVER** actuate the control until the helper is clear of the work area.

NEVER operate the log splitter when under the influence of alcohol, drugs or medication.

NEVER allow a person who is tired or otherwise not alert to use your log splitter.

PREPARATION OF THE LOG

Both ends of the log should be cut as square as possible to help prevent the log from riding out of the splitter during operation. Do not split logs greater than 26 in. in length.

WORK AREA

NEVER operate the log splitter on slippery, wet, muddy or icy ground.

ONLY operate your log splitter on level ground. Operating on a slope could cause the log splitter to roll over or logs to fall off.

NEVER operate your log splitter in an enclosed area. Exhaust fumes contain carbon monoxide which can be deadly when inhaled.

NEVER attempt to move your log splitter over hilly or uneven terrain without a tow vehicle or adequate help.

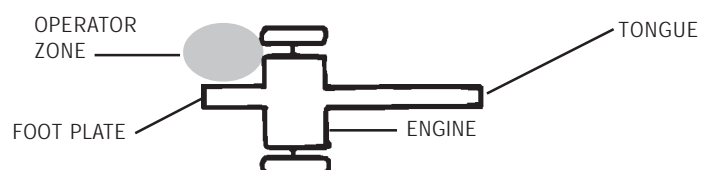
ALWAYS block the wheels to prevent movement of the log splitter while in operation.

ONLY operate your log splitter in daylight or under good artificial light.

ALWAYS keep the work area clean. Remove split wood around your log splitter immediately so that you don't stumble over it.

OPERATION OF THE LOG SPLITTER

ONLY operate the log splitter from the operator zone.





IMPORTANT SAFETY INFORMATION

KNOW how to stop the log splitter and disengage the controls before operating it.

NEVER place hands or feet between the log and splitting wedge during forward or reverse stroke. Serious injury or death could result.

NEVER straddle or step over the log splitter during operation.

NEVER reach or bend over the log splitter to pick up a log.

NEVER try to split two logs on top of each other.

NEVER try to cross split a second log.

NEVER allow one person to operate the valve while another is positioning the log.

NEVER attempt to load your log splitter when the ram or wedge is in motion.

ALWAYS use your hand to operate the control lever on the valve. **NEVER** use your foot, a rope or any extension device.

NEVER move the log splitter while the engine is running. Shut off the engine even if you are leaving the log splitter for a short period of time.

ALWAYS avoid contact with the muffler and other hot areas of the engine during operation to prevent burns.

REPAIR AND MAINTENANCE SAFETY

NEVER operate your log splitter when it is in poor mechanical condition or in need of repair.

Periodically check that all nuts, bolts, screws, hydraulic fittings and hose clamps are tightened.

NEVER alter your log splitter in any manner such as adding a rope or extension to the control lever or adding to the width or height of the wedge. Such alterations may cause your log splitter to be unsafe and will void the warranty.

Perform all recommended maintenance procedures before using your log splitter.

Replace all damaged or worn parts immediately.

NEVER tamper with the engine to run it at excessive speeds. The maximum engine speed is preset by the manufacturer and is within safety limits.

ALWAYS remove the spark plug wire before performing any service or repair on your log splitter.

ALWAYS check the level of hydraulic oil and engine oil before operation.

ALL replacement parts must meet manufacturer's specifications.



IMPORTANT SAFETY INFORMATION

HYDRAULIC SAFETY

The hydraulic system of your log splitter requires careful inspection along with the mechanical parts. Be sure to replace frayed, kinked, cracked or otherwise damaged hydraulic hose and components.

NEVER check for leaks of hydraulic fluid with your hand. Fluid escaping from a small hole can be almost invisible. Escaping fluid under pressure can have sufficient force to penetrate skin causing serious personal injury or even death. Leaks can be detected by passing a piece of cardboard over the suspected leak and looking for discoloration.

ALWAYS seek professional medical attention immediately if injured by escaping hydraulic fluid. Serious infection or reaction can develop if proper medical treatment is not administered immediately.

ALWAYS be sure to relieve all pressure by shutting off the engine and moving the valve control handle back and forth should it become necessary to loosen or remove any hydraulic fitting.

NEVER remove the cap from the hydraulic tank or reservoir while the log splitter is running. Hot oil under pressure could result in serious injury.

NEVER adjust the hydraulic valve. The pressure relief valve on your log splitter is preset at the factory. Only a qualified service technician should perform this adjustment.

FIRE PREVENTION

NEVER operate your log splitter near a flame or spark. Hydraulic oil and gasoline are flammable and can explode.

NEVER fill the gas tank while the engine is hot or running. Allow the engine to cool before refueling.

NEVER smoke while operating or refueling your log splitter. Gas fumes can easily explode.

ONLY refuel your log splitter in a clear area with no gas fumes or spilled gas.

ALWAYS use an approved fuel container.

ALWAYS replace the gas cap securely.

If gasoline has spilled, move the log splitter away from the area of the spill and avoid creating any source of ignition until the spilled gas has evaporated.

ALWAYS take a Class B fire extinguisher with you when operating this log splitter in dry areas as a precautionary measure against possible flying sparks.

ALWAYS drain the fuel tank prior to storage to avoid the potential fire hazard.

ALWAYS store gasoline in an approved, tightly sealed container. Store the container in a cool, dry place.

NEVER store gasoline in the house or near a heating appliance.



IMPORTANT SAFETY INFORMATION

IMPORTANT NOTE:

This log splitter is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the state of California a spark arrester is required by law. Other states have similar laws. Federal laws apply on federal lands. A spark arrester muffler (optional by manufacturer) is available as an accessory at your nearest engine dealer. Always check the legal requirements in your area.

TOWING SAFETY

ALWAYS check all local and state regulations regarding towing, licensing, and lights before towing your log splitter.

ALWAYS check before towing to make sure that the log splitter is correctly and securely attached to the towing vehicle and that the safety chains are secured to the hitch or bumper of the vehicle with enough slack to allow turning. Always use a Class I, 2" ball with this log splitter.

NEVER carry any cargo or wood on your log splitter.

NEVER allow anyone to sit or ride on your log splitter.

ALWAYS disconnect your log splitter from the towing vehicle before operating it.

ALWAYS be careful when backing up with your log splitter in tow. It could jackknife.

ALWAYS allow for added length of your log splitter when turning, parking, crossing interesections and in all driving situations.

NEVER exceed 45 mph when towing your log splitter. Towing the log splitter at speeds higher than 45 mph could result in loss of control, damage to the equipment, serious injury or death. Adjust towing speed for terrain and conditions. Be extra cautious when towing over rough terrain especially railroad crossings.



IMPORTANT:

BEFORE OPERATING THIS LOG SPLITTER, READ AND UNDERSTAND THIS MANUAL COMPLETELY. BECOME FAMILIAR WITH IT FOR YOUR OWN SAFETY. TO FAIL TO DO SO MAY CAUSE SERIOUS INJURY. DO NOT ALLOW ANYONE TO OPERATE YOUR LOG SPLITTER WHO HAS NOT READ THIS MANUAL. READ EACH STEP COMPLETELY BEFORE PROCEEDING.

ASSEMBLY INSTRUCTIONS

NOTE: This log splitter was partially assembled at the factory. Refer to the drawing and parts list should it become necessary to disassemble the unit for repair or replacement of parts.

STEP 1: Remove all the components from the crate. Inspect each piece for shipping damage. If any part is damaged, contact your dealer or delivery carrier.

STEP 2: Attach the tongue (3) to the tank/axle (2) as shown in the diagram using the two 1/2 in. NC x 4-1/2 in. hex cap screws (48), 1/2 in. lockwashers (47) and 1/2 in. NC hex nuts (46). Tighten the nuts. NOTE: Flatwashers are included in the hardware kit should it be necessary to use them as spacers to eliminate play between the tongue and tank/tongue mounting plate.

STEP 3: Attach the tongue jack (24) by aligning the hole in the tube on the jack with the hole in the bushing on the log splitter tongue (3). Insert the locking pin in the vertical position through the holes.

STEP 4: Remove the rubber covering from the two spindles on the tank/axle (2). The wheel bearing cups, bearing cones, grease seals and hub caps are already assembled. Bearing cones have been greased at the factory. Remove the hub cap (62) by prying it loose with a common tip screwdriver. Mount the wheels (54) to the spindles on the tank/axle (2) using the 3/4 in. light flatwasher (59) and 3/4 in. slotted nut (60) from the hardware kit. Tighten the nut until bearing play is removed and the wheel will still rotate freely. Install the cotter pin (61) and hub cap (62). Repeat step 4 for the other wheel.

STEP 5: Stand the beam (1) up on end. Check to make sure that the beam is stable. Then roll the axle/tongue assembly (2 & 3) into position between the two tabs on the beam (1). Slide the pivot pin (52) through the holes and lock in place with the clip pin (53).

STEP 6: Remove the cap and then connect the end of the 1/2 in. I.D. x 44 in. hydraulic hose (21) coming from the fitting (20) on top of the pump (9) to the fitting (73) on the valve (5).

STEP 7: Slide one hose clamp (18) on the end of the 3/4 in. I.D. x 44 in. hydraulic hose (49) that comes from the fitting (69) on the valve (5). Remove the cap from the tank (2). Then connect the hose to the fitting on the tank (2). Tighten the hose clamp (18).

STEP 8: Attach the fenders (44) to the tank/axle (2) using the 1/4 in. NC x 3/4 in. hex cap screws (43), 1/4 in. flatwashers (42), 1/4 in. lockwashers (41) and 1/4 in. hex nuts (40). Tighten.

OPERATING INSTRUCTIONS



WARNING: *Read thoroughly understand all instructions and safety information before operating this log splitter. Failure to do so may cause serious injury or death. Do not allow anyone to operate this log splitter who has not read this manual. As with all power equipment, a log splitter can be dangerous if assembled or used improperly. Do not operate this log splitter if you have doubts or questions concerning safe operation. Call our customer service department at 1-800-525-8322 to address these concerns.*

Si no entiende ingles, se prefiere que busque alguien que interprete las instrucciones para usted.

IMPORTANT:

THIS LOG SPLITTER IS SHIPPED WITH HYDRAULIC OIL IN THE TANK (2). USE CARE WHEN REMOVING CAPS FROM THE END OF THE HOSE AND TANK.

THE ENGINE IS SHIPPED WITHOUT OIL. SEE THE HONDA ENGINE OPERATING AND MAINTENANCE INSTRUCTIONS MANUAL FOR TYPE OF CRANKCASE OIL, FUEL, STARTING, ETC. THE ENGINE MANUFACTURER RECOMMENDS LEAD-FREE GASOLINE FOR BEST OPERATION.



CAUTION:

DO NOT START OR RUN THE ENGINE WITHOUT OIL IN THE HYDRAULIC RESERVOIR AND OIL IN THE ENGINE CRANKCASE.

STEP 1: The hydraulic reservoir should be kept filled with an SAE 20 hydraulic oil. If hydraulic oil is difficult to obtain, automatic transmission fluid can be substituted and should be used instead of hydraulic oil when temperatures are below 32 degrees. Use only clean oil and take care to prevent dirt from entering the hydraulic reservoir.



CAUTION:

WHEN TIGHTENING BREATHER CAP ON THE TANK POINT THE HOLE AWAY FROM THE ENGINE AND THE OPERATOR ZONE.

ENGINE OIL RECOMMENDATIONS

For temperatures above 50 degrees F, use an SAE 30W oil. Using multigrade oil may increase oil consumption. For temperatures below 50 degrees F use and SAE 10W-30 oil. Using SAE 30W oil below 40 degrees F will result in hard starting and possible engine bore damage due to inadequate lubrication. SAE 10W-30 is recommended for general use. Refer to Honda engine owner's manual. Oil capacity is 0.58 quart (19 ounces; 0.55 liter).

Always check oil level *before* starting the engine. Keep oil level at full.

DIRECTIONS FOR REFILLING HYDRAULIC SYSTEM

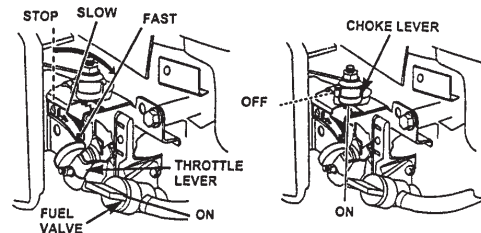
If it becomes necessary to refill the hydraulic reservoir, proceed as follows. Fill the hydraulic reservoir with at least five gallons of hydraulic fluid. After the tank is filled with oil, start the engine. The hydraulic pump should prime itself. With the engine running, move the hydraulic valve lever toward the wedge. This will cause the cylinder to extend and expel air. When the cylinder is fully extended, retract it. Repeat this procedure several times. An erratic movement of the cylinder indicates that there is still air in the system. More oil should then be added to the hydraulic reservoir to bring the fluid level up to the "OK" range on the dipstick. The reservoir capacity is 8-1/4 gallons. **NOTE:** If the tank is overfilled, it will tend to expel oil from the breather cap when the cylinder is retracted. After refilling the tank, cycle the cylinder again until it has a constant speed indicating that all air has been expelled. Check the oil level in the reservoir again to make sure it is in the "OK" range,

STARTING INSTRUCTIONS

NOTE: REFER TO HONDA ENGINE OWNER'S MANUAL FOR COMPLETE INFORMATION ON STARTING, MAINTENANCE AND TROUBLE-SHOOTING.

To Start a Cold Engine

- 1) Turn the fuel valve to the ON position.
- 2) Move the choke to the ON position.
- 3) Move the throttle control to the FAST position.
- 4) Pull the starter grip lightly until resistance is felt. Then pull rapidly to start engine.
- 5) Move the choke lever to the OFF position if it was used to start the engine as soon as it warms up enough and is running smoothly.
- 6) When engine starts, move the throttle to the FAST position. It is recommended that the engine be operated in the FAST position for maximum performance.



To Start a Warm Engine

- 1) Move the throttle lever to the FAST position.
- 2) Pull the starter grip until the engine starts.

To Stop the Engine

- 1) Move the throttle lever to the SLOW position.
- 2) Move the throttle lever to the STOP position.
- 3) Turn the fuel valve to the OFF position.

NOTE: After the engine is started, the throttle should be set at the maximum to develop the horsepower required for the pump when splitting wood. The engine maximum governed speed is preset at the factory at 3600 RPM no load speed.

STEP 4: OPERATION



WARNING: *ALWAYS WEAR SAFETY GLASSES WHEN OPERATING THIS LOG SPLITTER.*



DANGER: *KEEP HANDS AND FEET CLEAR OF RAM, STRIPPER PLATES AND BASE PLATE AT ALL TIMES.*

- 1) Set up the log splitter in a clear, level area and block the wheels. Make sure that the suction port on the tank is always on the lower side of the log splitter.
- 2) Place a log on the beam against the foot plate. Make sure that the log is securely on the foot plate and up against the beam. Always use extra care when splitting logs with unsquare ends.
- 3) With the engine running, depress the valve handle so that the cylinder will drive the wedge into the log. Extend the cylinder until the log splits or to the end of its stroke. If the log has not completely split after the cylinder has reached the end of its extension, retract the cylinder. **IMPORTANT:** Leaving the valve in the "actuate" position at the end of its stroke may damage the pump.

NOTE: For operation in wooded areas, obtain a spark arrestor for the exhaust system. See the engine operating and maintenance manual and check with your authorized Honda service center. See also "Prevent Fire" in the Safety Information section of this manual.

NOTE: See also "Operating Procedure" in the Safety Information section of this manual.

IMPORTANT: *TO EXTEND THE LIFE OF THE HYDRAULIC CYLINDER, AVOID "BOTTOMING OUT" WEDGE PLATE TO THE FOOT PIECE. TO CONFORM WITH INDUSTRY SAFETY RECOMMENDATIONS, THE WEDGE STOPS TWO INCHES FROM THE END OF THE STROKE.*

TOWING

This log splitter is equipped with road-speed tires, a Class I coupler (2 in. diameter ball required) and safety chains. Before towing, the safety chains must be secured to the hitch or bumper of the vehicle. Local regulations should be checked regarding licensing, lights, towing, etc. See also "Towing Safety" in the Safety Information section of this manual.

MAINTENANCE

- 1) Consult the operating and maintenance instructions of the engine manufacturer for engine care and maintenance.
- 2) Always check the oil level of the hydraulic reservoir before operation. Operating the log splitter without an adequate oil supply will cause severe damage to the pump.
- 3) Change the oil filter after the first 25 hours of operation. Thereafter, change the oil filter every 100 hours or seasonally, whichever comes first.
- 4) If the wedge becomes dull or nicked, it can be removed and sharpened. Remove the 1/2 in. diameter bolt that connects the wedge to the cylinder. The hose from the valve may need to be removed. While the log splitter is in the horizontal position, loosen the hose clamp and disconnect the hose from the valve. Carefully lift the cylinder to allow the wedge to slide forward. The wedge can now be lifted off and sharpened.
- 5) Clean the breather cap after 25 hours of operation. Clean it more often when operated in dusty conditions. To clean, remove the breather from the tank and flush with kerosene or liquid detergent to remove the dirt.
- 6) See also Repair and Maintenance Safety in the Safety Information section of this manual.
- 7) All replacement parts must meet manufacturer's specifications.

PARTS BREAKDOWN FOR MODEL 401116MTA LOG SPLITTER

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	NUMBER REQUIRED
	401116MTA	25 Ton Vertical/Horizontal Log Splitter Complete	
1	401411R0	Beam (6 in. x 6 in.)	1
2	401165MTA	Tank/Axle	1
3	40126800	Tongue	1
4	39012700	4-1/2 in. x 24 in. Hydraulic Cylinder	1
5	390406A0	Auto-Return Valve	1
6	40141700	Wedge	1
7	**	8 H.P. Honda Engine	1
8	39060100	Filter	1
9	39070900	16 GPM Pump	1
10	40081800	Pump Mount	1
11	400824L0	Coupler (3 pieces)	1
	400825L0	1 in. I.D. Coupler Half (engine side)	1
	400827L0	Coupler Spider	1
	400826L0	1/2 in. I.D. Coupler (pump side)	1
12	O/L	5/16 in. NF x 1 in. Hex Cap Screw	4
13	O/L	5/16 in. Lockwasher	4
14	O/L	5/16 in. NC x 1 in. Hex Cap Screw	2
	O/L	5/16 in. NC x 3/4 in. Hex Cap Screw	2
15	O/L	5/16 in. Lockwasher	4
16	40034300	1/4 in. Square Engine Key	1
17	O/L	5/16 in. NC x 1-3/4 in. Grade 5 Hex Cap Screw	4
18	39031600	Hose Clamp # 16	4
19	39025300	1 in. x 7 in. Suction Hose	1
20	39034200	1/2 in. x 45 Degree Swivel Fitting	1
21	39024600	1/2 in. I.D. x 44 in. Hydraulic Pressure Hose	1
22	39034800	3/4 in. NPT x 1 in. 45 Degree Fitting	1
23	39036600	3/4 in. x 3-1/2 in. Nipple	1
24	100402SPL	Tongue Jack	1
27	O/L	5/8 in. Lockwasher	1
28	O/L	5/8 in. NF Hex Nut	1
29	O/L	M10 x 1.5 Nut	2
31	07080900	7/8 in. Diameter Pin with 5/8 in. NF Thread	1
32	07090400	1/4 in. Lynch Pin	1
33	40034600	2 in. Hitch Coupler	1
34	O/L	10mm Washer	8
35	O/L	M10 x 1.5 x 115mm Bolt	1
36	O/L	M10 x 1.5 x 100mm Bolt	1
37	O/L	Safety Chain with 3/8 in. "S" Hook	2
39	O/L	5/16 in. NC Locknut	4
40	O/L	1/4 in. NC Hex Nut for Fender	4
41	O/L	1/4 in. Lockwasher for Fender	4

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	NUMBER REQUIRED
42	O/L	1/4 in. Flatwasher for Fender	4
43	O/L	1/4 in. NC x 3/4 in. Hex Cap Screw for Fender	4
44	40115100	Fender	2
45	40043200	Breather Cap	1
46	O/L	1/2 in. NC Hex Nut	3
47	O/L	1/2 in. Lockwasher	3
48	O/L	1/2 in. NC x 4-1/2 in. Hex Cap Screw	2
49	39025200	3/4 in. I.D. x 44 in. Hydraulic Return Hose	1
50	39031600	Hose Clamp # 16	1
52	071022WC	Pivot Pin, 5/8 in. x 6 in.	1
53	O/L	1/8 in. "R" Clip Pin	1
54	400312B0	Pregreased Wheel Assembly	2
--	40030900	Wheel Seal and Bearing Kit contains 1-grease seal, 2-bearing cones and 2-bearing cups	2
55	--	Grease Seal	2
56	--	Bearing Cone	4
57	--	Bearing Cup	4
59	O/L	3/4 in. Light Flatwasher	2
60	17012000	3/4 in. Slotted Nut	2
61	O/L	1/8 in. x 1-1/2 in. Cotter Pin	2
62	40033200	Hub Cap	2
63	O/L	1/2 in. NC x 3 in. Hex Cap Screw	1
64	O/L	Clip Pin	2
65	07073100	Cylinder Pin	1
67	39034700	Tube Fitting	2
68	39034600	1/2 in. Steel Tube	1
69	39032000	3/4 in. NPT-3/4 in. 90 Degree Fitting	1
70	39034300	1/2 in.-1/2 in. Hex Nipple	1
71	39031100	3/4 in.-1/2 in. Reducer Bushing	1
73	39034100	1/2 in. x 90 Degree Street Elbow	1
74	390429A0	Control Handle for Valve	1
75	39043400	Chain Link for Valve Handle	1
76	39044200	Spring Cap for Valve	1
--	39044300	Detent Assembly for Valve	1
77	39043500	Mounting Bracket for Valve	1
78	07042900	1/4" Clevis Pin	1
79	17111000	3/32" Straight Cotter Pin	1

** - Contact MTA for Engine

O/L- Obtain locally. Common fasteners available through hardware and farm stores.

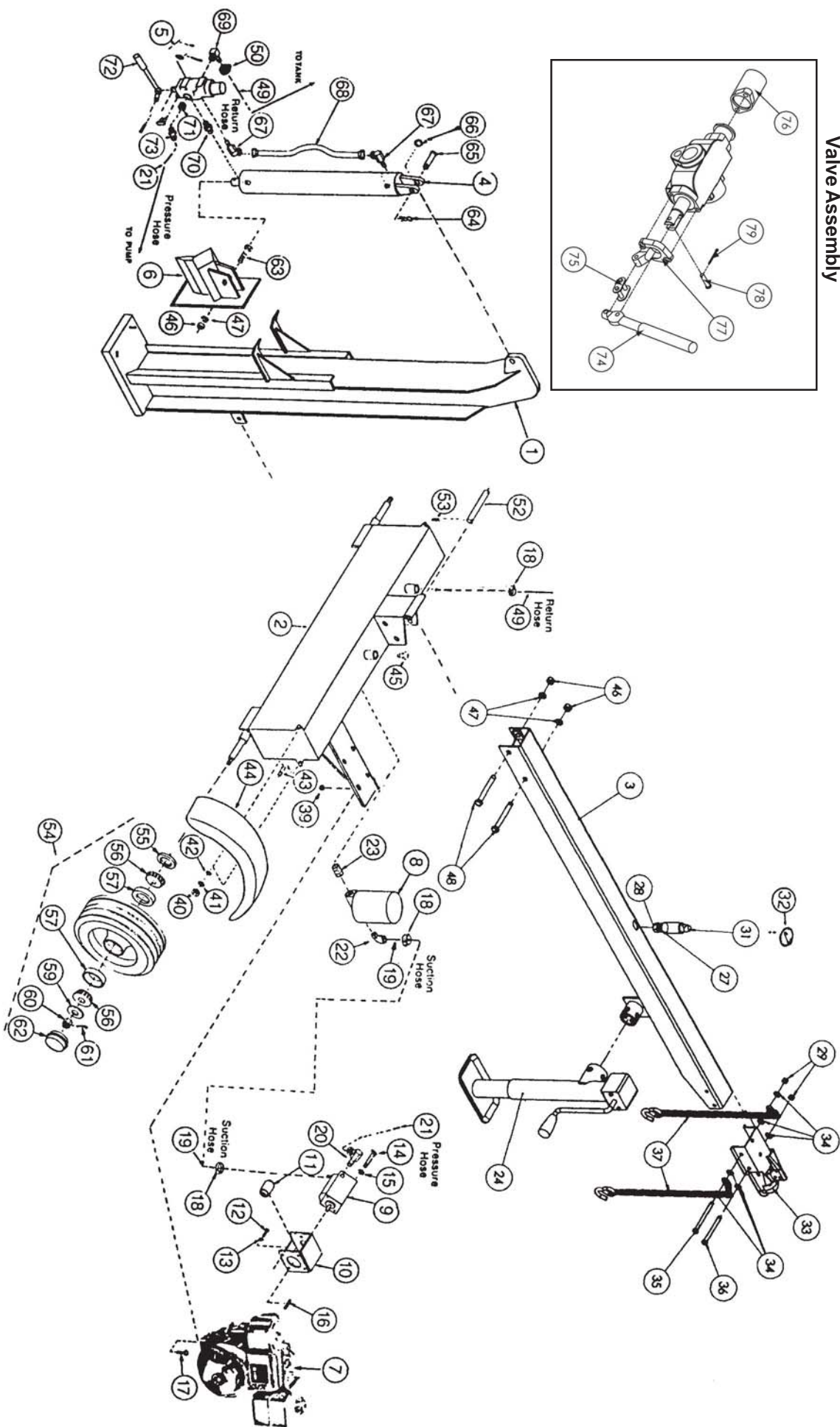
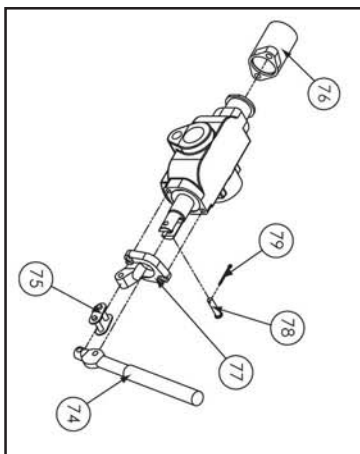
Replacement filter cartridge 39060100 interchanges with:

FRAM 1653A
NAPA 1553
Cross #1A9023
Baldwin #BT839
Wicks # 51553

Repair Kits:

39017100 "O" ring kit for cylinder 39012700
390423E0 "O" ring kit for valve 390406A0
390720B0 "O" ring kit for pump 39070900

Valve Assembly



MODEL NO. 401116MTA LOG SPLITTER

== NOTES ==

Model No. _____

Date of Purchase _____

Serial No. _____

Place of Purchase _____

SPECIFICATIONS

Engine	8 H.P. Honda
Pump	Two-stage 16 gpm
Cylinder	4-1/2 in. diameter x 24 in. stroke
Valve	Auto-return
Maximum Splitting Force	25 Tons
Maximum Log Length	26 in.
Cycle Time	12 seconds
Wheels	4.80 x 8 in. road-speed tube tires on rims
Wedge	7 in. high with spreader wings
Beam Size	6 in. x 6 in.
Reservoir Capacity	33 quarts
Filter	Spin-on replaceable filter in suction line
Height	72 in. in vertical position
Length	78 in.
Width	49 in.
Shipping Weight	595 lbs.

* Ideal case cycle time. Actual cycle time will vary depending on temperature, altitude, engine speed, pump efficiency, etc.



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